

# TIME PLACE

## **Luxury Vacation Provider Time & Place Adds Top Destinations to Portfolio**

*New Glamorous Locations and Custom Services Appeal to Sophisticated Travelers*

**AUGUST 5, 2013 – BROOMFIELD, COLORADO** – Time & Place today announced it has added 15 new destinations for a total of 43 to its portfolio of luxury vacation home rentals. Time & Place is leveraging its unique position as one of the first companies to combine luxury vacation home rentals with concierge services to uncover exquisite homes, many never before rented. Time & Place's reputation for personalized service and handpicked homes resonates both with home owners and clients.

Personally seeking and inspecting homes before adding them to the portfolio, Time & Place founder and president Mitch Willey explains, "Our painstaking approach to seeking and offering homes is working. I am pleased to find unique, iconic homes for our guests to choose from – whether it is the perfect location that makes them stand out, historical significance that lends pedigree, renown architecture that gives them panache, or all three," said Willey.

New destinations in the Time & Place portfolio are: Phuket, St. Tropez, St. Maxime, Cannes, Zermatt, Tel Aviv, Anguilla, Barcelona, Sherman Oaks, CA, Umbria, Aspen, Vail, Snowmass, Uruguay and St. Barts. Among the homes and destinations (new and old) receiving the most interest:

- [Villefranche](#), France and [Watch Hill](#), R.I.
- For ultra luxury, this stunner stands alone – [Zermatt](#), Switzerland
- [Mykonos](#), recently visited by the Kardashians, and [Lake Como](#), made more famous by George Clooney
- And classic destinations: [Paris](#) and [Nantucket](#)

For a complete listing of destinations, please visit [www.timeandplace.com/destinations](http://www.timeandplace.com/destinations).

Vacationers seek out Time & Place for hand-selected luxury vacation rentals, a unique opportunity to have a local concierge curate their stay, and a way to get what every vacationer seeks – a memory creating experience.

With significant investment capital from Club Holdings, Inc., Time & Place is poised to exceed its goal of 175 properties in 55 locations by the end of 2013 – providing breathtaking vacation rentals in the U.S. and around the world. In addition to owning Time & Place, Club Holdings, Inc. is the parent company to the Quintess Collection, PGA Tour Club, PGA Tour Experiences, among others.

*About Time & Place: For the past twelve years, Time & Place has provided luxury vacation rentals across Europe and the Americas. Guests enjoy elegant properties without dues or membership. Our concierges are chosen for their ability to deliver exclusive access and ultimate experiences. For discriminating travelers, Time & Place provides a unique vacation experience.*

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Villefranche ~ Villa Soleia



Watch Hill, RI ~ Ocean House Resort



Zermatt ~ Chalet Zermatt Peak



Mykonos ~ Villa Dafne



Nantucket ~ Lily Pond Estate



Paris ~ Café de Flore Luxe