



LEADER IN THE LUXURY VILLA RENTAL MARKET MARKS A YEAR OF MILESTONES

Time & Place Receives Media Accolades, Awards, and Third Party Endorsement in Relaunch Year

July 2, 2014— BROOMFIELD, COLORADO—Marking the one year anniversary since its relaunch, [Time & Place](http://www.timeandplace.com), a premier global concierge vacation home rental company, is celebrating a year of milestones in providing customized luxury travel experiences including defining a niche market in the sharing economy.

“The sharing economy is ushering in a massive transformation, particularly in the travel industry,” said Time & Place Founder and President Mitch Willey. “Time & Place fills a niche for high-end travelers who want to take part in the sharing economy, but who want to maintain luxury standards.”

Named among the Best Villa Rental Agencies by *Travel + Leisure* in 2014, Time & Place remains an industry leader and trendsetter. The company was founded in 2001 and has since grown and expanded to offer 280 luxury vacation homes in over 50 coveted destinations around the world. By delivering fine, vetted luxury accommodations along with well-connected, local concierges who create authentic travel experiences, Time & Place continues to distinguish itself among competitors.

Begun as a way to ‘share’ his own homes, founder Willey notes, “We source unique accommodations around the world and pair them with concierges who create experiences that often provide once-in-a-lifetime memories for our guests. We share not only the homes and experiences, but the trusted relationships we build, which provides for a more secure way to participate in the sharing economy.”

Time & Place attributes its growth and leadership in the burgeoning villa rental industry to loyal, repeat guests and partners who have recognizing the it as an innovative, customized approach to global travel.

For thirteen years, Time & Place has provided luxury vacation rentals across Europe, Asia and the Americas. Guests enjoy elegant properties without dues or membership. Our concierges deliver exclusive access and ultimate experiences. For discerning travelers, Time & Place provides a unique vacation experience. <http://www.timeandplace.com> 1.866.605.3542

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